

FORM U-1A MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS
 (Alternate Form for Single Chamber, Completely Shop-Fabricated Vessels Only)
 as required by the provisions of the ASME Code rules, Section VIII, Division 1

V-980
 Steam Vessel

1. Manufactured and certified by UCI Construction, Inc. 3900 Fruitvale Ave., Bakersfield, CA 93308
(name and address of manufacturer)
2. Manufactured for Invanhoe Energy 5060 California Ave, Ste 400, Bakersfield, CA 93309 USA
(name and address of purchaser)
3. Location of installation HLT Plant Belridge Field, Kern County, California
(name and address)
4. Type: Vert. 56030-31 N/A SK-0194-05 31 2006
(horiz. or vert., tank) (mfr's. serial no.) (CRN) (drawing no.) (Nat'l. Bd. no.) (year built)
5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction and workmanship conform to ASME Code, Section VIII, Division 1: 1998
(year)
1999 N/A N/A
(addenda (date)) (Code Case no.) (special service per UG-120(d))
6. Shell: SA106B 0.375" 0.125" 2'0" 7'1"
(mat'l. (spec. no., grade)) (nom. thickness (in.)) (corr. allow. (in.)) (dia. ID (ft. & in.)) (length (overall) (ft. & in.))
7. Seams: Type 1 Spot 100% N/A N/A Type 1 Spot 1
(long. (welded, dbl., singl. lap, butt)) (RT (spot or full)) (eff. (%)) (HT temp. (°F)) (time (hr.)) (girth (welded, dbl., singl., lap, butt)) (RT (spot, partial, or full)) (no. of courses)
8. Heads: (a) SA455 (b) SA455
(mat'l. (spec. no., grade)) (mat'l. (spec. no., grade))

	Location (top, bottom, ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (convex or concave)
(a)	Top	0.3281	0.1250			2:1			24"	Concave
(b)	Bottom	0.3281	0.1250			2:1			24"	Concave

If removable, bolts used (describe other fastenings): _____
(mat'l., spec. no., gr., size, no.)

9. MAWP: 150psi at max. temp. 400°F Min. temp. -20°F Hydro., pneu. or comb. test pressure 225°F
(psi) (°F) (when less than -20°F) (psi)

10. Nozzles, inspection and safety valve openings:

Purpose (inlet, outlet, drain, etc.)	No.	Dia. or Size	Type	Mat'l.	Nom. Thickness	Reinforcement Mat'l.	How Attached	Location
Inlet	N-1	2"	150#RFWN	SA106B105	0.3430	Inherent	UW16.1(c)	Shell
Outlet	N-2	2"	150#RFWN	SA106B105	0.3430	Inherent	UW16.1(c)	Top Head
Drain	N-3	1"	150#RFWN	SA106B105	0.3580	Inherent	UW16.1(c)	Bottom Head
PSV	N-4	2"	150#RFWN	SA106B105	0.3430	Inherent	UW16.1(c)	Top Head

11. Supports: Skirt No Lugs 2 Legs 3 Other _____ Attached Welded
(yes or no) (no.) (no.) (describe) (where & how)

12. Remarks: Manufacturers' Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: _____
(name of part, item number, mfr's. name and identifying stamp)

Impact Test exempt per UG20(f)
Relief Devices by others

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization no. 23053 expires 2-9-2008
 Date 5-10-06 Name UCI Construction Inc. Signed Ken Werner
(manufacturer) (representative)

CERTIFICATE OF SHOP INSPECTION

Vessel constructed by UCI Construction, Inc. at Bakersfield, CA
 I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and the state or province of California and employed by HSP-CT of Hartford, CT have inspected the component described in this Manufacturers' Data Report on 5-10-2006 and state that to the best of my knowledge and belief, the manufacturer has constructed this pressure vessel in accordance with the ASME Code Section VIII, Division 1. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in the Manufacturers' Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
 Date 5-15-2006 Signed [Signature] Commissions NB10442A, CA1699
(Authorized Inspector) (Nat'l. Bd. (incl. endorsements) state, prov. and no.)

FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1. Manufactured and certified by UCI Construction, Inc. 3900 Fruitvale Ave., Bakersfield, CA 93308
(Name and address of Manufacturer)

2. Manufactured for Ivanhoe Energy 5060 California Ave., Bakersfield, CA 93309 USA
(Name and address of Purchaser)

3. Location of installation HLT Plant Belridge Field, Kern County, California
(Name and address)

4. Type: Vert Steam K.O. Tank 56030-31
(Horiz., vert., or sphere) (Tank, separator, heat exch., etc.) (Mfg's. serial No.)

N/A SK-0194-05 31 2006
(CRN) (Drawing No.) (Mat'l. Bd. No.) (Year built)

Data Report Item Number	Remarks						
Purpose No.	Diam	Type	Mat'l	Thkness	Repads	Attch.	Location
Inspection N-5	2"	3000#Cou	SA106B105	0.3125	Inherent	UW16.1(c)	Shell
Inspection N-6	2"	3000#Cou	SA106B105	0.3125	Inherent	UW16.1(c)	Shell
Level Gauge N-7	1"	6000#Cou	SA106B105	0.4600	Inherent	UW16.1(c)	Shell
Level Gauge N-8	1"	6000#Cou	SA106B105	0.4600	Inherent	UW16.1(c)	Shell
Press. Indict. N-9	1"	6000#Cou	SA106B105	0.4600	Inherent	UW16.1(c)	Shell
Temp. Indict. N-10	1"	6000#Cou	SA106B105	0.4600	Inherent	UW16.1(c)	Shell

Certificate of Authorization: Type II No. 23053 Expires 2/12/2008

Date 5-10-06 Name UCI Construction Inc. Signed Ken Weaver
(Manufacturer) (Representative)

Date 5-15-2006 Name [Signature] Commission NB10442A; CA1699
(Authorized Inspector) (Nat'l Board incl. endorsement, State, Province and No.)

This form (E00118) may be obtained from the ASME Order Dept., 22 Law Drive, Box 2300, Fairfield, NJ 07007-2300